







# TABLA USO FRESADO
















Milling Use Table

Tableau Usage Fraisage

<b>FRESAS ACABADO</b> <b>Finishing End Mills</b> <b>Fraises Finition</b>	DIN	6528	IZAR Std.	6528	IZAR Std.	6528	6528	6528	IZAR Std.	IZAR Std.	IZAR Std.
	Tipo DIN Type	N	N	N	N	N	N	N	N	N	N
	Material	Micro-grano	Micro-grano	Micro-grano	Micro-grano	Micro-grano	Grano UF	Micro-grano	Micro-grano	Micro-grano	Micro-grano
	Recubrimiento / Coating / Revêtement	ALCRO-PRO	ALCRO-PRO	ALCRO-PRO	ALCRO-PRO		ALCRO-PRO	ALCRO-PRO	ALCRO-PRO		
	Z	4	4	3	3	3	2	2	2	2	2
	Ref.	9412	9407	9431	9436	9439	9460	9421	9424	9427	9429
	Pag.	232	232	233	234	235	236	237	237	238	238
	Imagen Picture Photo										
Material	<span style="color: blue;">●</span> <b>Usado Recomendado / Recommended Use / Utilisation Conseillée</b> <span style="color: blue;">○</span> <b>Usado Alternativo / Alternative Use / Option d'emploi</b>										
<b>1.</b>  <b>FUNDICIÓN</b> Cast Iron Fonte	1.1	<850 N/mm <sup>2</sup>	●	●	●	●			●	●	
	1.2	< 1000 N/mm <sup>2</sup>	●	●	●	●		●	●	●	
	1.3	850-1300 N/mm <sup>2</sup>	○	○	●			●	○	○	
	1.4	<b>ANTIDESGASTE</b> Wear-Resistant - Anti-Usure						●			
<b>2.</b>  <b>INOX</b> Stainless Steel Aciers Inoxydés	2.1	<b>AUSTENÍTICO</b> Austenitic - Austénitique	○	○		●			●	●	
	2.2	<b>MARTENSÍTICO</b> Martensitic - Martensitique	○	○		●			●	●	
<b>3.</b>  <b>FUNDICIÓN</b> Cast Iron Fonte	3.1	< 700 N/mm <sup>2</sup>	●	●	●				●	●	
	3.2	700-1000 N/mm <sup>2</sup>	●	●	●				●	●	
<b>4.</b>	Ti		○	○	○				●	●	
<b>5.</b>  <b>Cu - BRONCE - LATÓN</b> Copper - Bronze - Brass Cuivre - Bronze - Laiton	5.1	<b>VIRUTA CORTA</b> Short Chip - Coupeaux Courts	●	●		●	●		●	●	●
	5.2	<b>VIRUTA LARGA</b> Long Chip - Coupeaux Longs	●	●		●	●		●	●	●
<b>6.</b>  <b>ALUMINIO - MAGNESIO</b> Aluminium - Magnesium	6.1	<b>NO ALEADO</b> Unalloyed - Sans Alliage	○	○		●	●		●	●	●
	6.2	< 10% Si	○	○		●	●		●	●	●
	6.3	> 10% Si	○	○		●	●		●	●	●
<b>7.</b>  <b>TERMOPLÁSTICOS</b> Thermo-Plastics Thermoplastiques	7.1	<b>TERMOPLÁSTICOS</b> Thermo-Plastics Thermoplastiques	○	○		○			○	○	
	7.2	<b>DUROPLÁSTICOS</b> Hard-Plastics Plastiques Durs	●	●		○			○	○	

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Milling Use Table  
Tableau Usage Fraisage

6528	IZAR Std.	6528	6528			IZAR Std.	IZAR Std.	844	844	844	844	844	844	327
N	N	N	N	W	W	W	W	N	N	N	N	W	N	N
Micro-grano	Micro-grano	Grano UF	Grano UF	K10F	K10F	K10	MD/HM/Carbure	PMX	PMX	PMX	PMX	PMX	PMX	PMX
ALCRO-PRO	ALCRO-PRO	ALCRO-PRO	ALCRO-PRO	ALTIN	ALTIN	PKD		TIALN-TOP	TIALN-TOP	TIALN-TOP	TIALN-TOP	TIALN-TOP	TIALN-TOP	TIALN-TOP
2	2	6-8	6-8	1	1	1	1	4-6	4-6	4-6	4	3	3	2
9425	9426	9405	9415	9419	9411	9413	9414	6666	6600	6606	6604	6430	6439	6420
239	239	240	240	241	241	242	242	243	244	244	245	246	247	248
														
								<b>NEW!</b>	<b>NEW!</b>	<b>NEW!</b>	<b>NEW!</b>	<b>NEW!</b>	<b>NEW!</b>	<b>NEW!</b>
<p>● <b>Usado Recomendado / Recommended Use / Utilisation Conseillée</b> ○ <b>Usado Alternativo / Alternative Use / Option d'emploi</b></p>														
●	●										●			●
●	●	●	●					●	●	●	○		●	●
○	○	●	●					○	○	○			○	○
		●	●											
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●	●							●	●	●				●
○	○					●	●							
○	○					○	●							